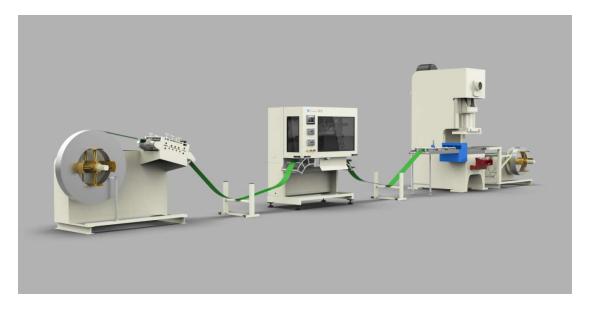


Hangzhou Winteam Scientific Instruments Co., Ltd.

Automatic production line license plate



This production line contains various different machines. It is suitable for clients who had batch requirements of the quantity of plates. This production line is cheap and easy to use. Automatic control and recycle the scrap, more economic.

The production line include double head decoiler, equipped with straightener, washing and drying machine, reflective film laminator, automatic punch press with servo feeding device.

- Siemens PLC automatic control
- The discharging machine is made of thick steel plate, and the tensioning plate can be adjusted manually. It is suitable for the inner hole of various specifications of aluminum
- The leveling machine adopts multiple pairs of rollers to level the level, each pair of rollers can be adjusted in the distance, and each pair of leveling rolls has a size record. Only the first adjustment can achieve the best aluminum roll leveling effect.

The work flow as follow:

- 1- Aluminum strip coil decoiling and straightening
- 2- Caustic washing and drying before laminating
- 3- Stick the reflective film on the aluminum strip
- 4- Auto punching for blanking with servo feeding device.
- 5- Get the semi-finished license plate.

Parameter



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main parameter	
length	10-12m
produce speed	25-30pc/min
total power	12kw
supplier	3ph 380v 50hz
discharge and leveling	machine
size(mm)	1900*900*1350
power	1.5kw
loading	400kg
past foils machine	
size(mm)	1500*870*1800
power	1.8kw
loading	30kg foils
Correction	automatic
feeder	
size(mm)	1170*530*1200
power	2.3kw
die cutting	
size(mm)	1250*1500*2600
pressure	60T
produce speed	25-30pc/min
recycle	
size(mm)	1800*750*1100
power	0.75kw
loading	400kg

